



Silicone Rubber Adhesive/Sealant



One-component elastomer cures to a tough, rubbery solid when exposed to moisture in the air. Designed to fulfill industrial and electronic service sealing and bonding requirements, this sealant has excellent adhesive strength, high elongation and outstanding insulation and heat resistance qualities. Develops primerless adhesion to a variety of materials, including metal, glass, most wood, silicone resin, vulcanized silicone rubber, ceramic, natural and synthetic fibers; most plastics and painted surfaces. Resists weathering, vibration and exposure to oil, moisture, ozone, and temperatures from sub-zero to 400°F. Cures to a tack-free surface in 10 minutes. Full cure, 24 hours. Ideal for many sealing, bonding and insulating applications, including general electrical insulation, potting exposed electronic components, bonding gaskets for heating and refrigeration units, formed-in-place gaskets for gear boxes, compressors, pumps and outdoor motor covers, pressure sealing of aircraft cabins and cockpits, caulking sheet metal stacks, ductwork and equipment housings, and as an anti-abrasion coating.

As Cured—Electrical

ASTM D 257 Volume Resistivity, ohm-cm – 6×10^{14}

ASTM D 149 Dielectric Strength, volts/mil – 635

ASTM D 150 Dielectric Constant, at 60 Hz – 2.8 at 100 kHz – 2.8

ASTM D 150 Dissipation Factor, at 60 Hz – 0.0015 at 100 Hz – 0.0015 at 100 kHz – 0.0015

Silicone Rubber Sealant meets the following requirements:

FDA: FDA regulation No. 21 CFR 175.105 when fully cured and washed.

UL: Recognized for service to 302°F (150°C) where elongation is not necessary.

Meets Mil. Spec. Mil-A-46106A Type 1,

Meets Fed. Spec. TT-S-001543A, Class B, TT-S-0230C, Type 2, Class B

Part No. 10-150 3 fl. oz. Tube w/Dispensing Nozzle, Clear



Part No. 19-155



Part No. 19-158

Electronic Grade Silicone Sealant/Adhesive



One part non-corrosive, neutral cure electronic grade silicone sealant. Will remain flexible from -70° F to +400° F. (-57° C to +204° C) An excellent adhesive for many electrical and electronic applications where corrosion to metals is a problem. Good dielectric properties, high surface resistivity and resists electrical tracking. Meets the requirements of Mil-A-46106A-Type 1; meets the requirements of FDA status, FDA regulation #177.2600

Part No. 19-155 3 fl. oz. Squeeze Tube, Color: Clear

Part No. 19-158 10.2 fl. oz. Caulk Tube, Color: White

Silicone Quick Reference Guide

Description	10-150	19-155	19-158
Non Corrosive	-	X	X
High Temperature	-	-	-
Extreme High Temp	-	-	-
Low Temperature	X	X	X
Extreme low temp	X	X	X
Thermal Conductivity	-	-	-
High Strength	X	-	-
Super High Strength	-	X	X
High Voltage	-	X	X
Paste	X	X	X
Flowable	-	-	-
One Part	X	X	X
Primerless	X	X	X
Translucent	X	X	-
Red	-	-	-
White	-	-	X
Adhesive	X	X	X
Sealant	X	X	X
Potting	-	-	-
Encapsulating	-	-	-
Elect. Insulation	X	X	X
Form In Place Gasket	X	X	X
Food Grade	X	X	X
Marine	X	-	-
Mil Spec	X	X	X